

Engineering & Metal Fabrication: Welding



Create in metal by electricity and fire fusion



Students gain a global understanding of welding, the art and science of joining metal together. Common industry standard processes of Shielded Metal Arc Welding (SMAW-Stick), Gas Tungsten Arc Welding (GTAW-TIG), and Gas Metal Arc Welding (GMAW-MIG), as well as plasma arc and oxy-acetylene cutting are covered. Students will be exposed to the programming (CNC) aspect of machining.

Units of Study

- Identifying Plastic Parts
- Safety
- OFC (Oxy Fuel Cutting)
- Weld symbols
- Weld prints
- Power saws
- SMAW (Shielded Metal Arc Welding)
- GMAW (Gas Metal Arc Welding)
- GTAW (Gas Tungsten Arc Welding)
- FCAW (Flux Core Arc Welding)
- Forging
- Metallurgy
- PAC (Plasma Arc Cutting)

Integrated Academics

- English
- Math

Licensing / Industry- Based Certifications

OSHA 10 Construction

Work-Based Learning

CTE programs bring students into the workplace for real life experiences. Businesses that support our Welding Program:

- Cannon Industries, Inc.
- Es Systems
- Graham Manufacturing
- Mahany ARC & Flame Center

Articulation Agreements

- Alfred State
- SUNY Canton



Career Paths

All CTE programs correlate to many career paths.

↓ **Start Here**

- Welder

Go Here ↓

with more education & experience

- Inspector
- Robotic Welding Operator/ Programmer
- Metal Fabricator

Explore more:

<https://www.careerzone.ny.gov/>

<https://www.onetonline.org/find/>



WEMOCO Career & Technical Education Center
Monroe 2-Orleans Board of Cooperative Educational Services
Monroe2BOCES.org/cte 585-352-2471
3589 Big Ridge Road, Spencerport, New York 14559



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Employability Profile

<u>Work-Related Skills</u>	<u>Layout inspection and blueprint</u>	<u>SMAW</u>
Productivity and Accountability	Reads a tape measurer efficiently	Set up and break down of SMAW equipment
Follows procedures to meet expectations and deadlines	Understands fractions	7018 Flat
Displays consistent work performance and quality of work	Properly uses inspection tools	7018 Out of position
Flexibility and Adaptability	Layout parts according to tolerance	6010 Flat
Works effectively in varied roles and responsibilities	Properly read and interpret weld symbols	6010 Out of position
Responds well to and implements feedback	Can effectively read a blueprint	
Initiative and Self-Direction		<u>GMAW/FCAW</u>
Identifies, prioritizes, and completes tasks without direct oversight	<u>Shop skills</u>	Set up and break down of GMAW equipment
Seeks to learn and develop new knowledge and skills	Uses iron worker properly	70S-2 Flat
Leadership and Responsibility	Uses bandsaw properly	70S-2 Out of position
Leverages strengths of others to accomplish a goal	Proper use of power tools	308-L Flat
Takes ownership of one's work, performance, behavior, and actions		308-L Out of position
Communication	<u>Cutting</u>	71T-1 FLAT
Articulates thoughts and ideas clearly and effectively through speaking and writing	Set up and break down of OFC	71T-1 Out of position
Practices active listening skills	Operation of OFC	308T-1 Flat
Collaboration	Set up and break down of PAC	308T-1 Out of position
Works effectively with others	Operation of PAC	
Open and responsive to new and diverse perspectives	CNC Plasma cutting	<u>GTAW</u>
Critical Thinking and Problem Solving		Stainless steel flat
Asks questions to lead to better solutions		Steel flat
Identifies possible options and their outcomes		Aluminum flat